

GEORGIA CORRECTIONS INDUSTRIES (GCI)
ON THE JOB TRAINING (OJT) CERTIFICATE PROGRAM
GCI OJT Skill Checklists on file at CGTC

Current OJT Programs	Completion Hours	O*NET Codes	Approx Time for 30-hour work week	Approx Time for 40-hour work week
Applicator Operator	500	51-9191.00	17 weeks	13 weeks
Baker	800	51-3011.01	27 weeks	20 weeks
Boiler Plant Operator	650	51-8021.00	22 weeks	17 weeks
Bonding Machine Operations (Heat Seal)	750	51-9191.00	25 weeks	19 weeks
CAD Operator	475	17-3011.00	16 weeks	12 weeks
Cannery Plant Worker	480	51-3091.00	16 weeks	12 weeks
Chemicals	775	51-8091.00 51-9023.00	26 weeks	20 weeks
Chromebook Operations	40	43-9011.00	2 weeks	1 week
Cloth Cutter/Spreader	675	51-6092.00 51-9031.00	23 weeks	17 weeks
CNC Router Operations	500	51-7042.00	17 weeks	13 weeks
Computer Assisted Design (CAD) Operator	1500	17-3011.00	50 weeks	38 weeks
Cook Apprentice	700	35-2012.00	24 weeks	18 weeks
Count FC114 Machine	80	43-9071.00	3 weeks	2 weeks
Data Entry Keyer	216	43-9021.00	8 weeks	6 weeks
Digital Press Operator	1200	51-5112.00	40 weeks	30 weeks
Dye Cutter Operations	750	51-6062.00	25 weeks	19 weeks
Embroidery Digitizer	1,040	51-6051.00	35 weeks	26 weeks
Embroidery Sewing Operations	700	51-6051.00	24 weeks	18 weeks
Farm and Horticulture Worker	550	37-3011.00 45-2093.00	19 weeks	14 weeks
Food Preparation	450	35-2021.00	15 weeks	12 weeks
Forklift Operations	600	53-7051.00	20 weeks	15 weeks
Garment Folder and Inspector	500	51-6021.00	17 weeks	13 weeks
GBC Catena Laminator	60	43-9071.00	2 weeks	2 weeks
General Clerk	320	43-9061.00	11 weeks	8 weeks

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Graphic Design	960	27-1024.00	32 weeks	24 weeks
Grist Mill Worker	600	51-9021.00	20 weeks	15 weeks
Grounds Worker	180	37-3011.00	6 weeks	5 weeks
Industrial Maintenance Mechanic	750	49-9041.00 49-9043.00 49-9071.00	25 weeks	19 weeks
Industrial Metal Assembling Operations	800	51-4122.00	27 weeks	20 weeks
Industrial Metal Finishing Operations	800	49-9041.00 51-4122.00	27 weeks	20 weeks
Industrial Metal Trades Machine Operations	800	51-4032.00 51-4072.00 51-4122.00	27 weeks	20 weeks
Industrial Powder Coating	800	51-9121.00	27 weeks	20 weeks
Industrial Welding Operations	800	51-4121.06	27 weeks	20 weeks
Injection Molding	900	51-4072.00 51-9195.07	30 weeks	23 weeks
Kitchen Aide	350	35-2021.00	12 weeks	9 weeks
Knitting / Hosiery Knitter Operator	500	51-6063.00	17 weeks	13 weeks
Landscape Worker	400	37-3011.00	14 weeks	10 weeks
Line Instructor	700	51-1011.00	24 weeks	18 weeks
Maintenance Mechanic	750	49-9041.00 49-9043.00 49-9071.00	25 weeks	19 weeks
Matan Thermal Printing Operator	500	51-5112.00	17 weeks	13 weeks
Meat Cutter/Packer	540	51-3021.00 51-3022.00 51-3023.00	18 weeks	14 weeks

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Optical Finishing Lab Technician	1200	51-9083.00	40 weeks	30 weeks
Optical Materials and Refractive Errors Specifications	1200	51-9083.00	40 weeks	30 weeks
Optical Surfacing Lab Technician	1200	51-9083.00	40 weeks	30 weeks
Optics	2400	51-9098.00	80 weeks	60 weeks
Order Picker	320	53-7065.00	11 weeks	8 weeks
Packaging	750	51-9111.00 51-7064.00	25 weeks	19 weeks
Pattern Cut Operator	750	51-6092.00	25 weeks	19 weeks
Print Shop Bindery Operator	1200	51-5113.00	40 weeks	30 weeks
Print Shop Collator Operator	1200	51-5113.00	40 weeks	30 weeks
Print Shop Cutter Operator	300	51-9032.00	10 weeks	8 weeks
Print Shop Folder Operator	300	51-9196.00	10 weeks	8 weeks
Print Shop Large Press Operator	2200	51-5112.00	74 weeks	55 weeks
Print Shop Small Press Operator	900	51-5112.00	30 weeks	23 weeks
Production Operator – Shoe (Buff & Glue Welt)	900	51-6041.00	30 weeks	23 weeks
Production Operator – Shoe (Insole Make-up)	900	51-6041.00	30 weeks	23 weeks
Production Operator – Shoe (Packer)	900	51-6041.00	30 weeks	23 weeks
Production Operator – Shoe (Shank Machine)	900	51-6041.00	30 weeks	23 weeks
Production Operator – Shoe (Toe Softener/Former)	900	51-6041.00	30 weeks	23 weeks
Production Operator – Shoe (Vulcanizer)	900	51-6041.00	30 weeks	23 weeks
Productions Operator	700	51-6042.00	24 weeks	18 weeks
Quality Control Operations (incl. Backlash)	700	17-2112.00 19-4099.01	24 weeks	18 weeks
RF Welding	340	51-4122.00	12 weeks	9 weeks
Rubber Mill Operator	900	51-9021.00 51-9032.00	30 weeks	23 weeks

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Sanitation (Custodial)	675	37-2011.00	23 weeks	17 weeks
Screen Print Operator	600	51-5112.00 51-9194.00	20 weeks	15 weeks
Sewing Machine Operator (Includes any of the following types: Bar Tack Machine, Snipping Threads, Stringlast, Single Needle, Double Needle, Merrow, Serger)	700	51-6031.00	24 weeks	18 weeks
Sewing Machine Repair	600	49-9041.00	20 weeks	15 weeks
Toe Closing Machine Operator	500	51-6021.00	17 weeks	13 weeks
Tractor Operator	600	45-2091.00	20 weeks	15 weeks
Warehouse Clerk	350	43-5081.03 43-9061.00	12 weeks	9 weeks
Warehouse Operations	625	43-5081.03	21 weeks	17 weeks
Warehouse Stock Clerk	320	43-5081.03	11 weeks	8 weeks
Wood Assembly Operations	500	47-2031.00	17 weeks	13 weeks
Wood Cutting Operations	500	51-7041.00	17 weeks	13 weeks
Wood Painting and Finishing Operations	500	51-7021.00	17 weeks	13 weeks