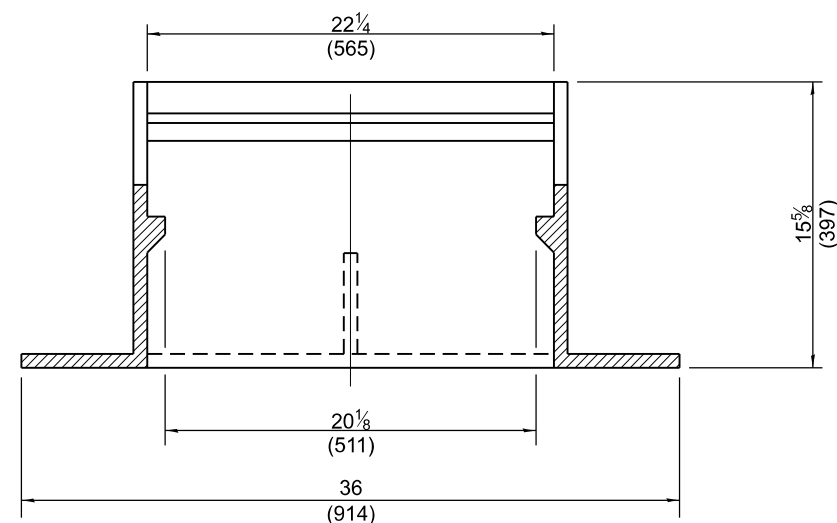
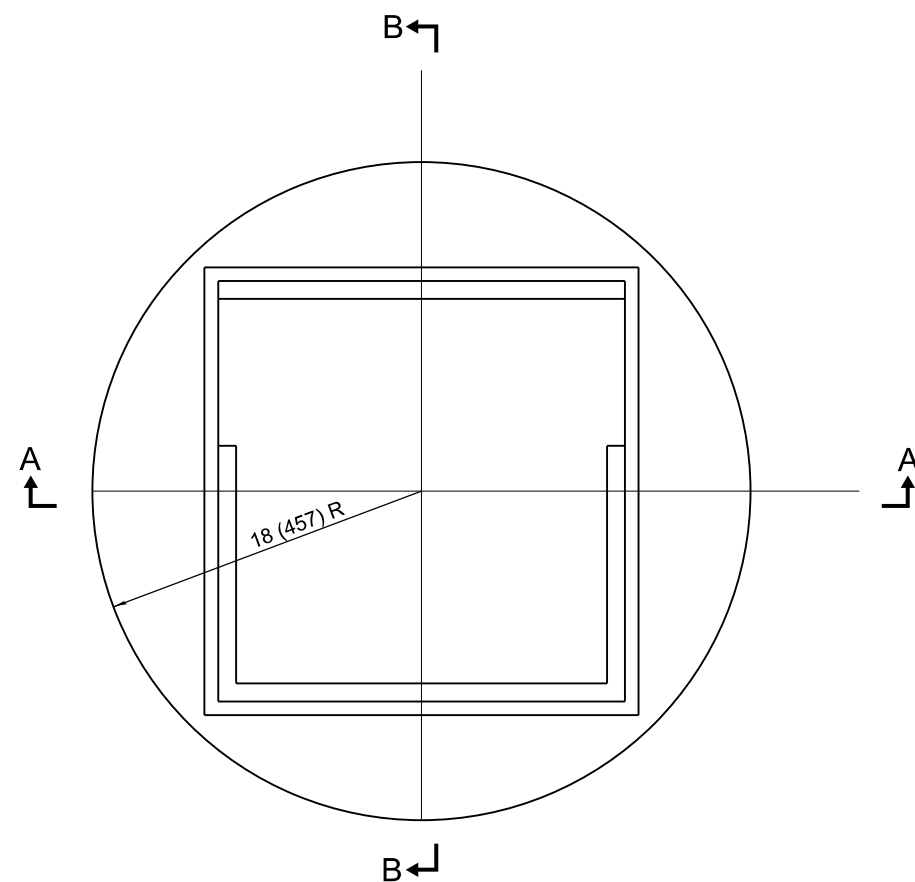
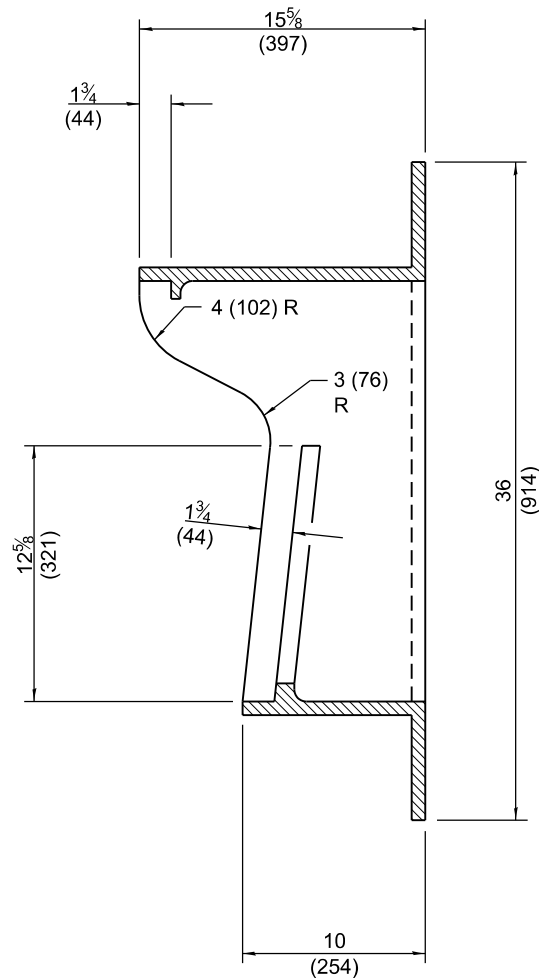


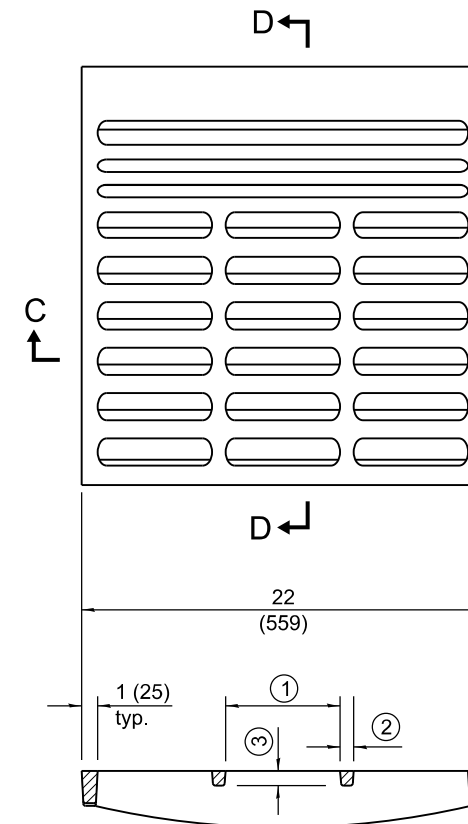


SECTION A-A

CAST FRAME



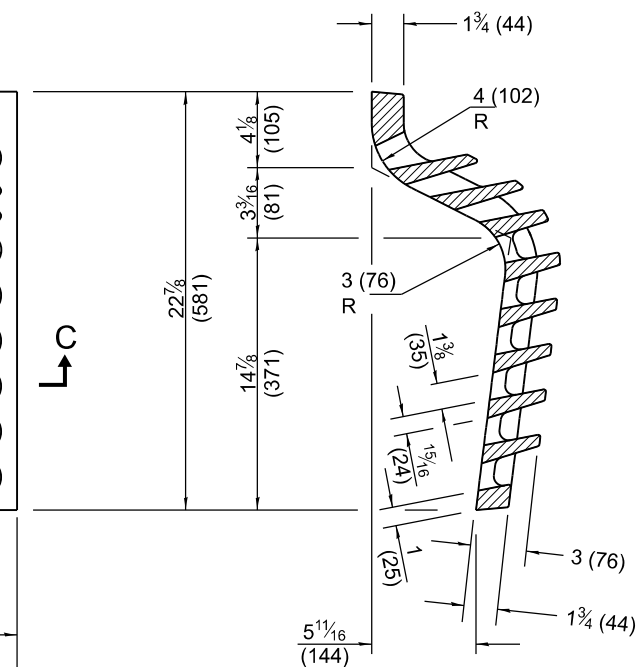
SECTION B-B



SECTION C-C

- ① = 6 1/4 (159) max. (typ.)
- ② = 3/4 (19) min. (typ.)
- ③ = 3/16 (21) min. (typ.)

CAST GRATE



SECTION D-D

All dimensions are in inches (millimeters)
unless otherwise shown.

Illinois Department of Transportation	
APPROVED <u>January 1, 2015</u> ENGINEER OF POLICY AND PROCEDURES	ISSUED 1-1-97
APPROVED <u>January 1, 2015</u> ENGINEER OF DESIGN AND ENVIRONMENT	

DATE	REVISIONS
1-1-15	Revised dimensions of frame and grate.
1-1-09	Switched units to English (metric).

FRAME AND GRATE TYPE 6

STANDARD 604026-03