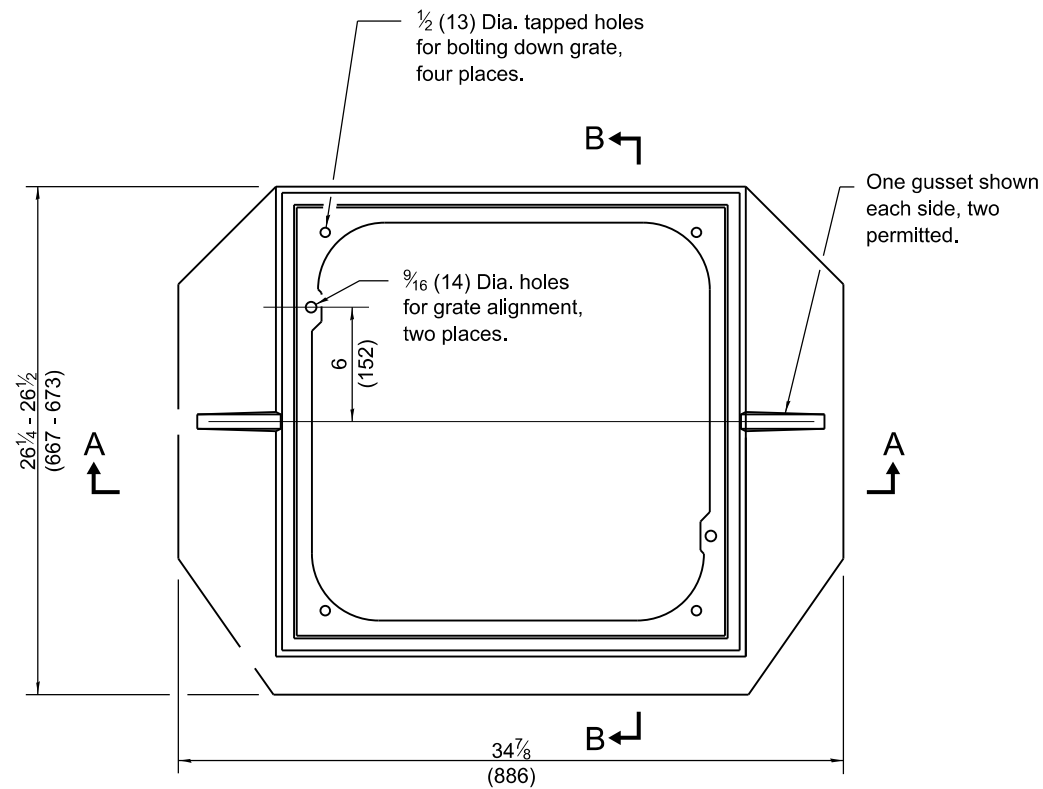
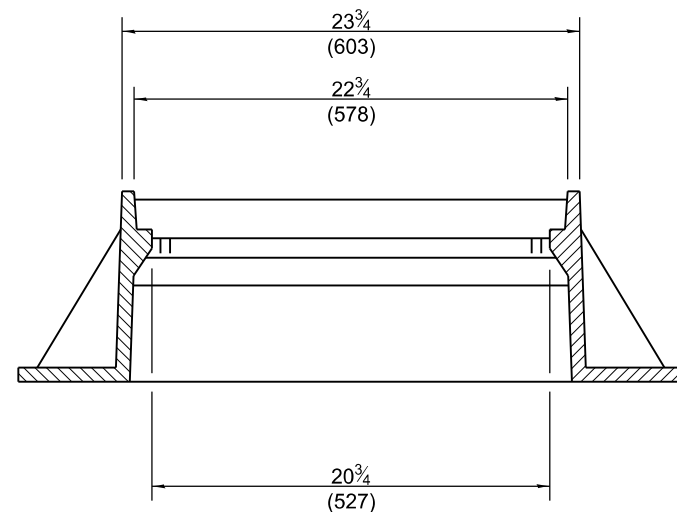


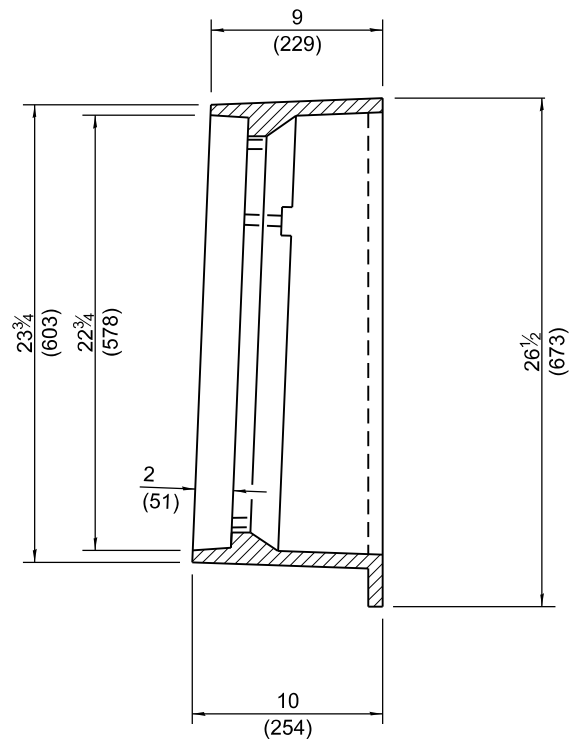


PLAN

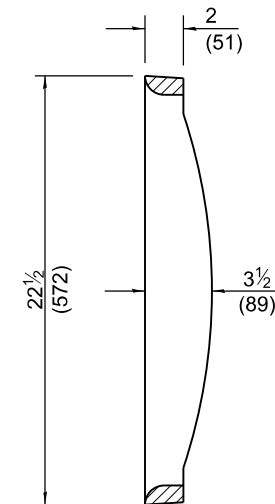
CAST FRAME



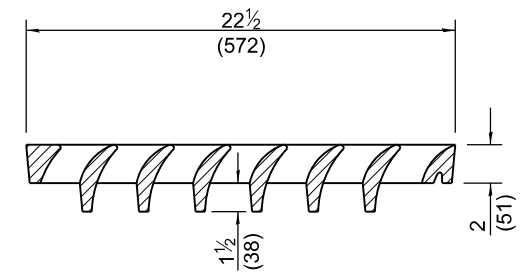
SECTION A-A



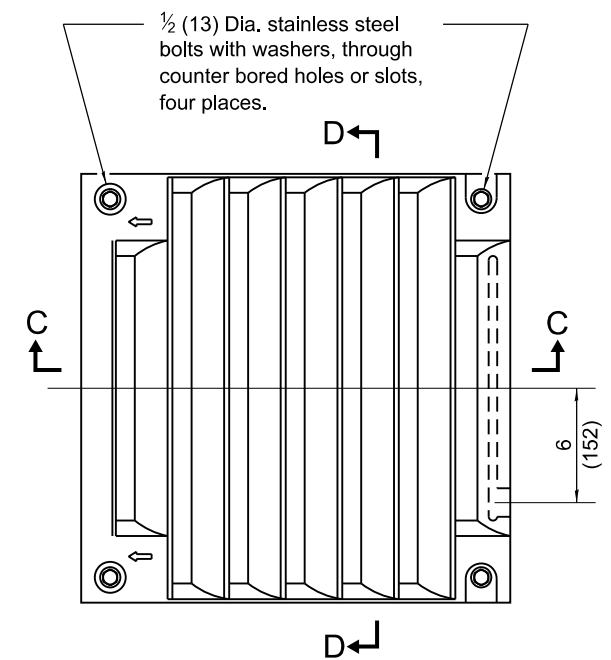
SECTION B-B



SECTION D-D



SECTION C-C



CAST GRATE

All dimensions are in inches (millimeters) unless otherwise shown.

Illinois Department of Transportation	
APPROVED _____ January 1, 2022 <i>Michael Brand</i> ENGINEER OF POLICY AND PROCEDURES	ISSUED 1-1-97
APPROVED _____ January 1, 2022 <i>Scott Cline</i> ENGINEER OF DESIGN AND ENVIRONMENT	

DATE	REVISIONS
1-1-22	Removed slots in frame which held the "safety bar".
1-1-21	Removed "safety bar" from frame.

FRAME AND GRATE TYPE 20

STANDARD 604071-07