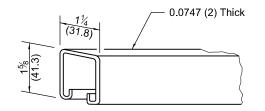
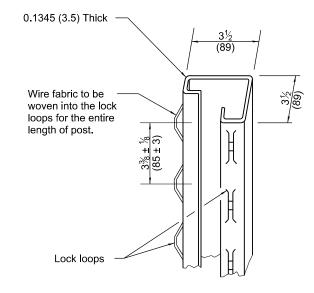
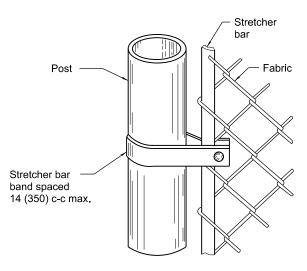


IONS					
nglish (metric).	CHAIN LINK FENCE				
ns" in	(Sheet 1 of 3)				
NGEMENT.	STANDARD 664001-02				







## ROLL FORMED SECTION OF BRACE

## ROLL FORMED SECTION OF TERMINAL & GATE POST

## METHOD OF FASTENING STRETCHER BAR TO POST

LINE POST			
Section	lbs./ft. (kg/m)		
Pipe Type A 1.90 (48.3) O.D.	2.72 (4.05)		
Pipe Type B 1.90 (48.3) O.D.	2.28 (3.39)		
Pipe Type C 1.90 (48.3) O.D.	2.26 (3.36)		
H 1.875x1.625 (47.6x41.3)	2.72 (4.05)		
С	1.60 (2.38)		
I	2.30 (3.42)		

TERMINAL POST					
Section	lbs./ft. (kg/m)				
Pipe Type A 2.375 (60.3) O.D.	3.65 (5.43)				
Pipe Type B 2.375 (60.3) O.D.	3.11 (4.63)				
Pipe Type C 2.375 (60.3) O.D.	3.09 (4.60)				
Roll Formed 3 <sup>1</sup> / <sub>2</sub> x3 <sup>1</sup> / <sub>2</sub> (89.0x89.0)	See detail				
Sq. Tubing 2 <sup>1</sup> / <sub>2</sub> x2 <sup>1</sup> / <sub>2</sub> (63.5x63.5)	4.32 (6.43)				

HORIZONTAL BRACES				
Section	lbs./ft. (kg/m)			
Pipe Type A 1.66 (42.2) O.D.	2.27 (3.38)			
Pipe Type B 1.66 (42.2) O.D.	1.83 (2.72)			
Pipe Type C 1.66 (42.2) O.D.	1.82 (2.71)			
H 1.31x1.5 (33.3x38.1)	2.25 (3.35)			
Roll Formed 1 <sup>5</sup> / <sub>8</sub> x1 <sup>1</sup> / <sub>4</sub> (41.3x31.8)	See detail			

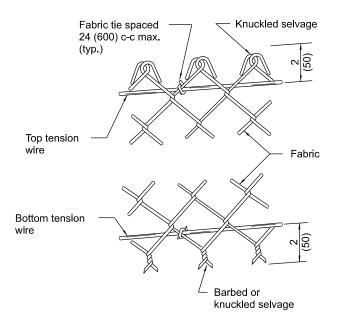
GATE FRAMES				
Section	lbs./ft. (kg/m)			
Pipe Type A 1.66 (42.2) O.D.	2.27 (3.38)			
Pipe Type B 1.66 (42.2) O.D.	1.83 (2.72)			
Pipe Type C 1.66 (42.2) O.D.	1.82 (2.71)			

GATE POSTS *								
Gate Opening * ft. (m)		Pipe Type A		Sq. Tubing		Pipe Type B		
Single	Double	Size (O.D.)	lbs./ft. (kg/m)	Size	lbs./ft. (kg/m)	Size (O.D.)	kg/m (Ibs./ft.)	
Up to 4 (1.2)	Up to 8 (2.5)	2.375 (60.3)	3.65 (5.43)	2½ (63.5)	4.32 (6.43)	2.375 (60.3)	3.11 (4.63)	
Over 4 (1.2) to 8 (2.5)	Over 8 (2.5) to 16 (5.0)	2.875 (73.0)	5.79 (8.62)	3 (76.2)	5.78 (8.60)	2.875 (73.0)	4.64 (6.91)	
Over 8 (2.5) to 12 (3.6)	Over 16 (5.0) to 24 (7.4)	3.5 (89.0)	7.58 (11.28)	3 (76.2)	8.80 (13.10)	3.5 (89)	5.707 (8.49)	

# Illinois Department of Transportation APPROVED January 1, 2009 January 1, 2009 January 1, 2009 Sample Sch X ENGINEER OF POLICY AND PROCEDURES APPROVED January 1, 2009

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\* The  $3\frac{1}{2} \times 3\frac{1}{2}$  (89.0 x 89.0) roll formed section as detailed may be used as gate posts for single gate up to 6' (1.8 m) and double gate up to 12' (3.6 m).

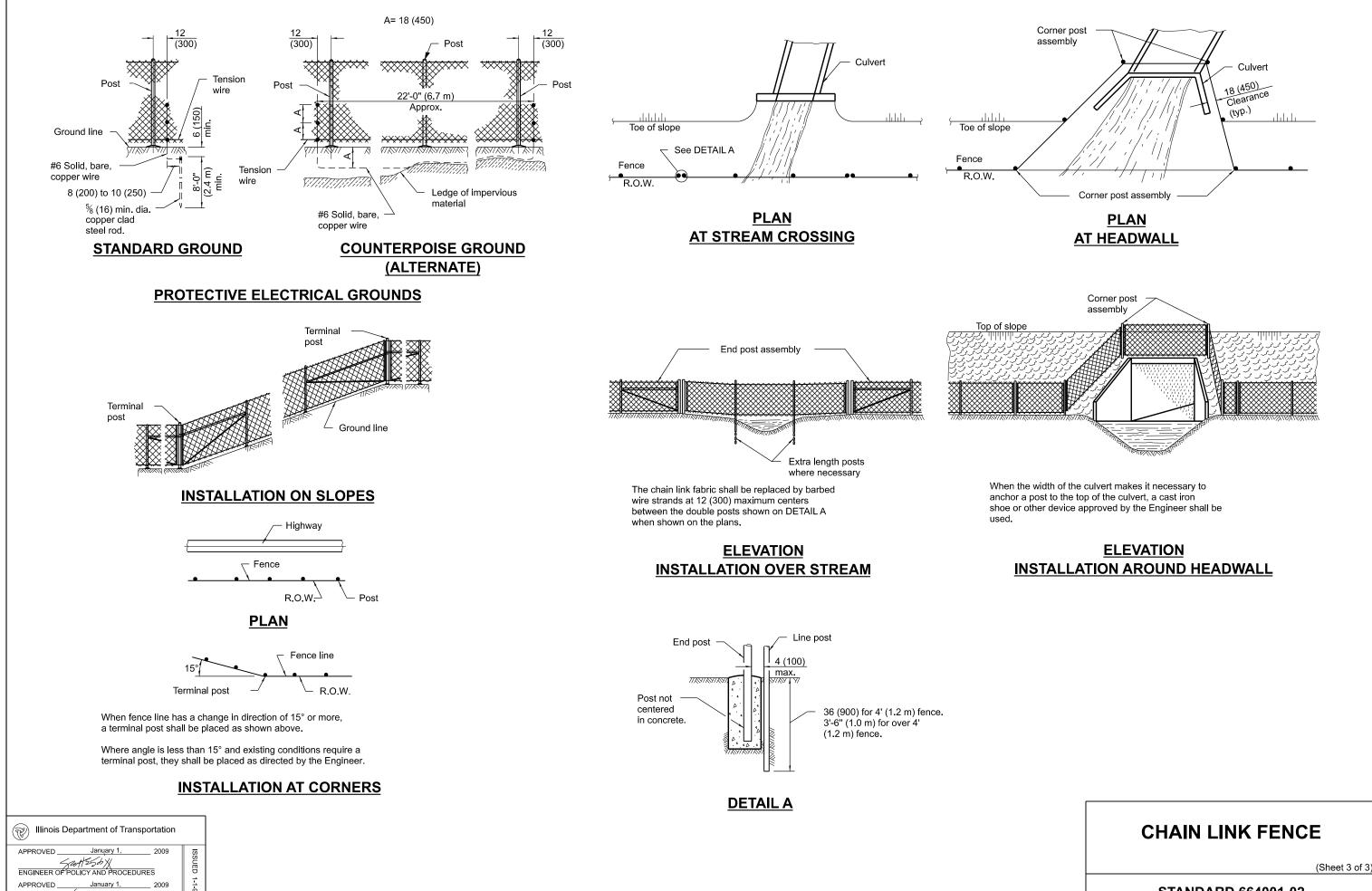


## METHOD OF TYING FABRIC TO TENSION WIRES

## **CHAIN LINK FENCE**

(Sheet 2 of 3)

STANDARD 664001-02



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