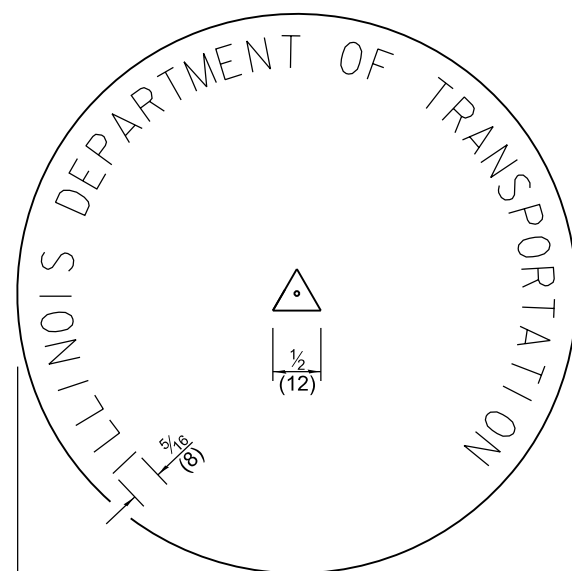
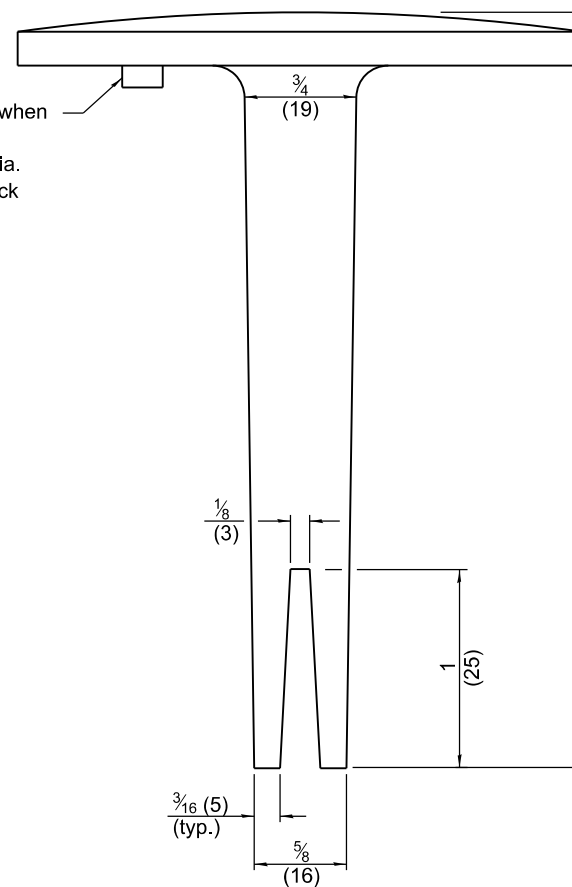
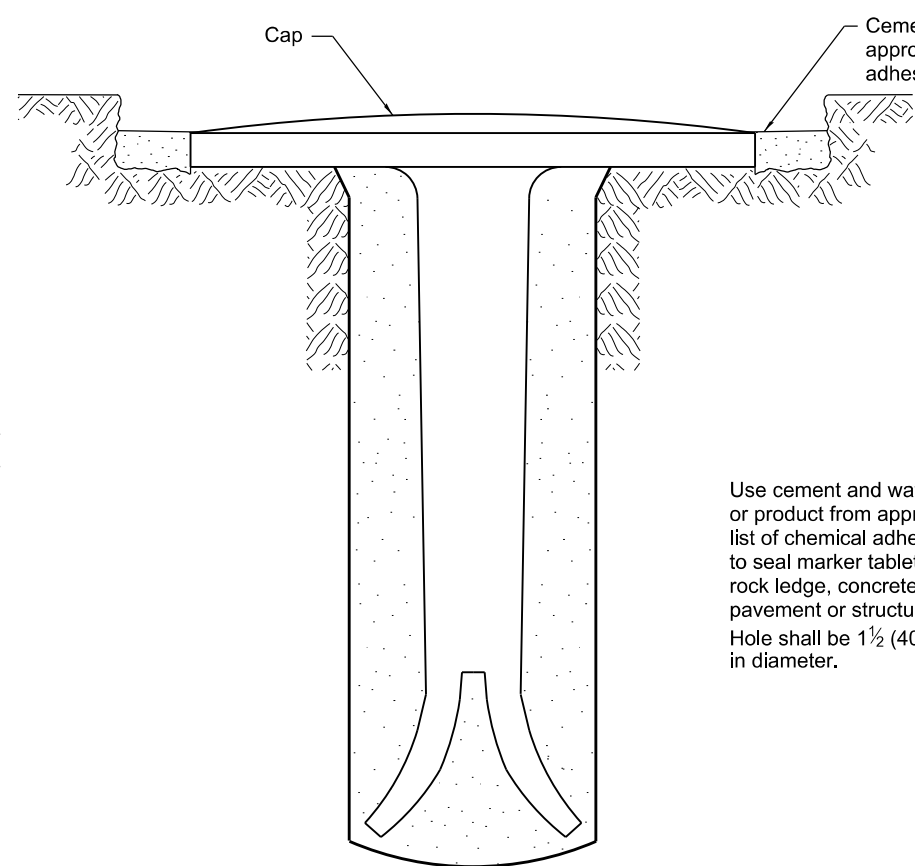




Magnet when required
1/2 (13) dia.
1/4 (6) thick



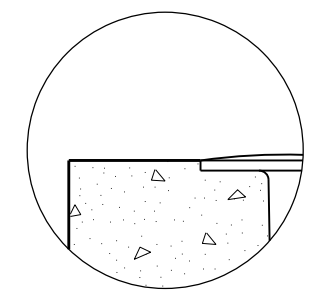
ALUMINUM TABLET



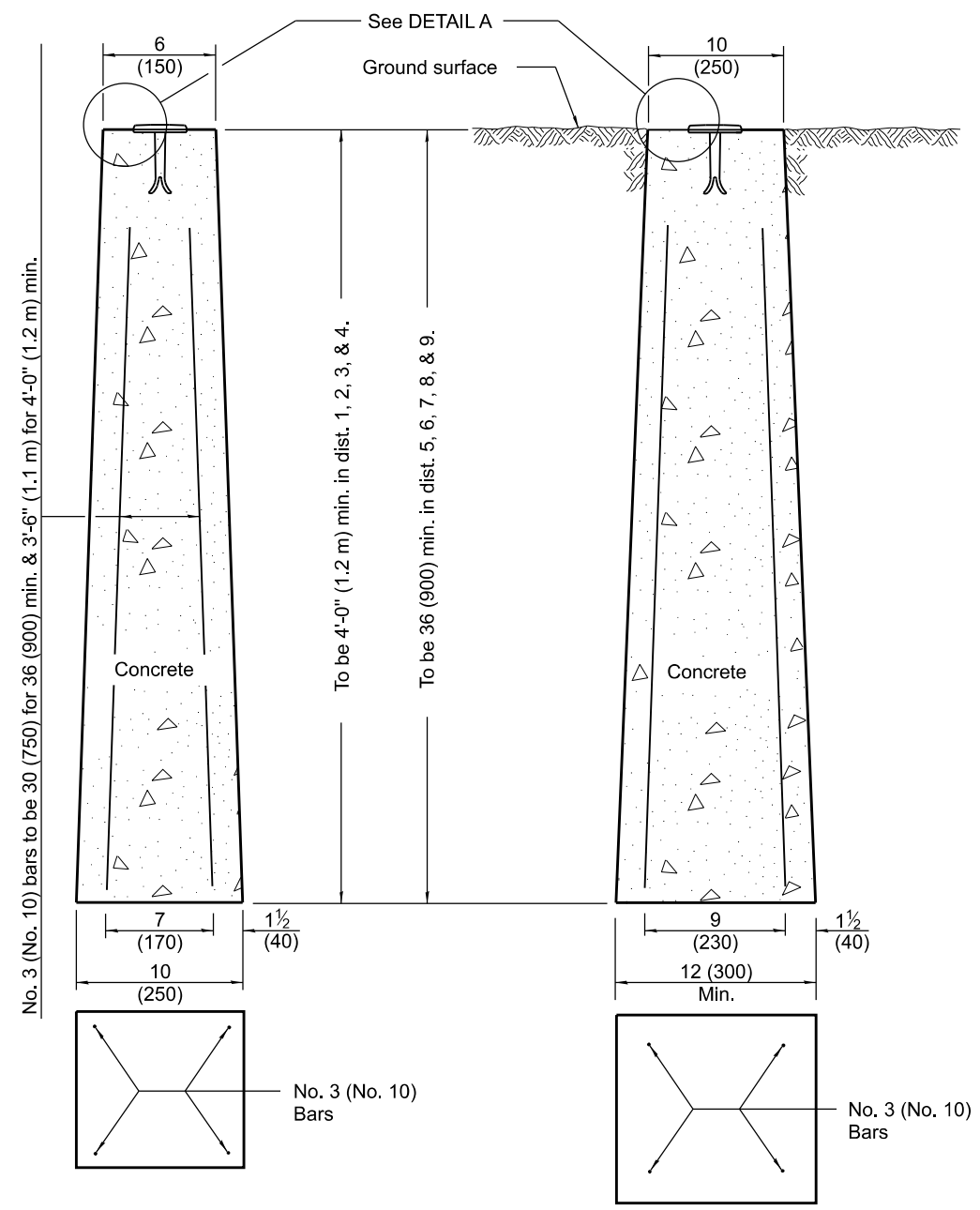
Use cement and water or product from approved list of chemical adhesives to seal marker tablet in rock ledge, concrete pavement or structure. Hole shall be 1 1/2 (40) in diameter.

Tablet constructed in rock ledge or concrete.

TYPE I



DETAIL A



PRECAST MARKER

CAST-IN-PLACE MARKER

TYPE II

All dimensions are in inches (millimeters) unless otherwise shown.



Illinois Department of Transportation

APPROVED January 1, 2012
Michael Brand
ENGINEER OF POLICY AND PROCEDURES

APPROVED January 1, 2012
Scott Schick
ENGINEER OF DESIGN AND ENVIRONMENT

ISSUED 1-1-97

DATE		REVISIONS
1-1-12	Changed 'epoxy' references to 'chemical adhesives'.	
1-1-09	Switched units to English (metric).	

**PERMANENT
SURVEY MARKERS**

STANDARD 667101-02