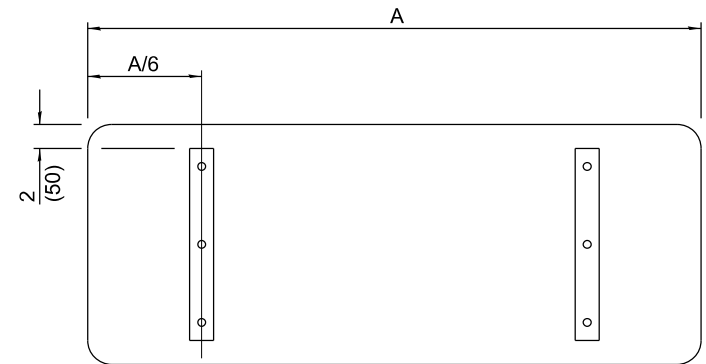


When road classification only is on the second line, it should not be abbreviated.

TYPICAL SIGN STYLES

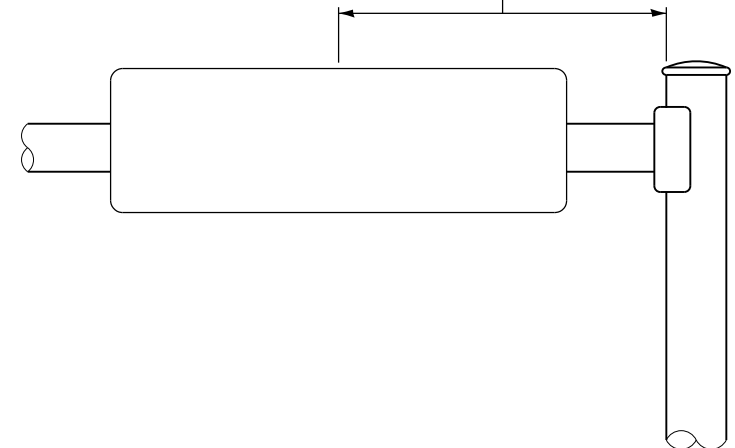
SIGN STYLE	DIMENSIONS								LETTER SIZE UC/LC PRIMARY			BORDER
	A	B	C	D	E	F	G	H	1	2	*	
a,b,d	Var.	12 (300)	1½ (40)	6 (150)	3 (75)	-	-	-	6¼½ (150/115)	-	-	¾ (10)
	Var.	18 (450)	1½ (40)	8 (200)	5 (125)	-	-	-	8/6 (200/150)	-	-	5/8 (15)
	Var.	24 (600)	1½ (40)	10 (250)	7 (175)	-	-	-	10/7½ (250/190)	-	-	5/8 (15)
	Var.	30 (750)	1⅞ (45)	12 (300)	9 (225)	-	-	-	12/9 (400/300)	-	-	¾ (20)
c,e	Var.	24 (600)	1½ (40)	6 (150)	-	-	5½ (140)	4 (100)	6¼½ (150/115)	-	3 (75)	5/8 (15)
	Var.	30 (750)	1⅞ (45)	8 (200)	-	-	7 (175)	4½ (115)	8/6 (200/150)	-	4 (100)	¾ (20)
	Var.	36 (900)	2¼ (60)	10 (250)	-	-	7½ (190)	6 (150)	10/7½ (250/190)	-	5 (125)	¾ (20)
	Var.	42 (1050)	3 (75)	12 (300)	-	-	8½ (215)	7 (175)	12/9 (400/300)	-	6 (150)	1 (25)
f	Var.	24 (600)	1½ (40)	6 (150)	4 (100)	4 (100)	-	-	6¼½ (150/115)	6¼½ (150/115)	-	5/8 (15)
	Var.	30 (750)	1⅞ (45)	8 (200)	4½ (115)	5 (125)	-	-	8/6 (200/150)	8/6 (200/150)	-	¾ (20)
	Var.	42 (1050)	3 (75)	10 (250)	7½ (190)	7 (175)	-	-	10/7½ (250/190)	10/7½ (250/190)	-	1 (25)
	Var.	48 (1200)	3 (75)	12 (300)	7½ (190)	8 (200)	-	-	12/9 (400/300)	12/9 (400/300)	-	1 (25)

* Supplemental Messages



SUPPORTING CHANNELS

8' (2.4 m) max. for mastarms 16' (4.9 m) through 55' (16.8 m), 18' (5.5 m) max. for mastarms 56' (17.1 m) through 75' (22.9 m) to mid-point of sign panel or blankout sign.



MOUNTING LOCATION

GENERAL NOTES

All signs shall have a white reflectorized legend and border on a green reflectorized background.

The sign panels shall be mounted as shown on Standard 720001 or as specified in the plans.

All dimensions are in inches (millimeters) unless otherwise shown.

	Illinois Department of Transportation
APPROVED	January 1, 2018
	ENGINEER OF OPERATIONS
APPROVED	January 1, 2018
	ENGINEER OF DESIGN AND ENVIRONMENT

ISSUED 1-1-97

DATE	REVISIONS	MAST ARM MOUNTED STREET NAME SIGNS
1-1-18	Revised MOUNTING LOCATION detail.	
1-1-12	Revised table and lettering to upper/lower case per current MUTCD.	
		STANDARD 720016-04